

In the Claims:

Please amend the claims as follows.

1. (Currently amended) A laminate for a document comprising:

a polyester laminate formed from different polyester materials, one of the polyester materials providing a durability property, and another of the polyester materials providing a layer having a surface with bonding property for bonding directly to a core without adhesive wherein the bonding property comprises a property for facilitating bonding directly to the core comprising polyester to enable formation of a polyester document structure without a discernable interface between the polyester laminate and the core.

2. (Original) The laminate of claim 1 wherein the durability property includes a chemical or mechanical resistance property.

3. (Previously presented) The laminate of claim 1 wherein the bonding property comprises a property for facilitating bonding directly to the core comprising a pre-printed polyolefin document substrate of the document.

4. (Original) The laminate of claim 1 wherein the material providing the durability property comprises PCTA .

5. (Previously presented) The laminate of claim 4 wherein the material providing the durability property comprises a poly(1,4-cyclohexylene-dimethylene terephthalate/isophthalate).

6. (Original) The laminate of claim 1 wherein the material providing the surface with the bonding property comprises PETG.

7. (Previously presented) The laminate of claim 6 wherein the PETG comprises a glycol modified polyethylene terephthalate.

8. (Cancelled)

9. (Original) The laminate of claim 1 wherein material providing the durability property comprises PCTA and the material providing the surface with the bonding property comprises PETG.

10. (Cancelled)

11. (Currently amended) A laminate for a document comprising:
a polyester composite material formed from different polyester materials, one of the materials providing an outer surface comprising PCTA, and another of the materials providing an inner surface comprising PETG; wherein the PETG forms a bonding layer for bonding directly to a document core without adhesive, the core comprising polyester to enable formation of a polyester document structure without a discernable interface between the polyester laminate and the core.

12. (Original) The laminate of claim 11 wherein the PCTA forms a durable outer layer on the PETG.

13. (Cancelled)

14. (Cancelled)

15. (Currently amended) The laminate of claim [13] 11 wherein the PETG is operable to be bonded directly to a core using a roll to roll or platen press process.

16. (Currently amended) The laminate of claim 15 wherein the core [is] includes a polyolefin or polyester printable substrate.

17. (Currently amended) A method of making a laminate comprising:
melting a first polyester material in a first melt stream;
melting a second polyester material different from the first in a second melt stream;
joining the first and second melt streams; and
cooling the joined streams to form a polyester laminate in which the first polymer material provides a chemical or mechanical resistance property and the second polymer provides a bonding property for bonding directly to a core; wherein the first polyester comprises PCTA.

18. (Cancelled)

19. (Original) The method of claim 17 wherein the second polyester comprises PETG.

20-29 (Cancelled)

30. (Currently amended) An laminated document comprising:
a laminate including a first polyester material comprising PCTA and a second polyester material comprising PETG;
a core layer bonded directly to the laminate using a bonding property of the PETG;
wherein the core layer comprises polyester, such that when the laminate is bonded directly to the laminate, there is no discernable interface between the laminate and the core.

31. (Previously presented) The document of claim 30 wherein the core layer comprises a preprinted polyolefin substrate.

32-33 (Cancelled)